FIG.1

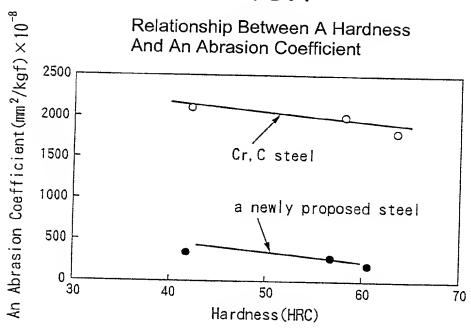


FIG.2

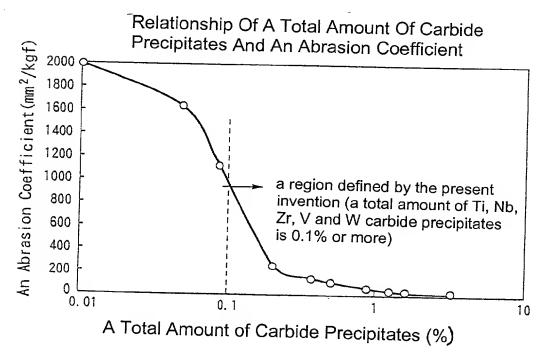
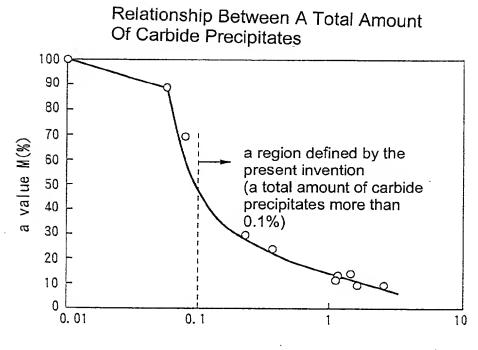


FIG.3



Total Amount Ti and Nb Carbide Precipitates (%)